



SAFETY-PRODUCT

ZIP *pole*

OFFICES:

Boudewijnlaan 5
2243 Pulle
Belgium

PRODUCTION:

Hoogbuul 18
2250 Olen
Belgium

CRASH SITE:

Hoogbuul 18
2250 Olen
Belgium

CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

FIVE : HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

In road design, allowances that can help compensate for human error need to be made and roads and roadsides should be build in such a way that their physical characteristics minimize potential harmful consequences to all.



Vision zero: "In every situation a person might fail, the roadsystem should not"

WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

How is this in your country?

Belgium:

35,1% of people who die in traffic,
die by driving off road.

The biggest risk to die in an accident is by driving into an obstacle in the roadside.

Source: BIVV, Belgian Institute for road safety, 2013



CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

FIVE : HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

HOW TO DESIGN ROADSIDES?

What to do with obstacles?

1. Remove
2. Relocate
3. Fragilize or make “forgiving” → EN12767
4. Isolate obstacles with road restraint system → EN1317



CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

FIVE : HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

EN12767:2019, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

ZIPpole

Ø 260

BMC= 21.000 Nm

6-12m

100HE/ High Energy absorbing

100-HE-C-S-NS-MD-1

70-HE-C-S-NS-MD-1

50-HE-C-S-NS-MD-1

ZIPpole 3XL

Ø 350mm

BMC= 40.000 Nm

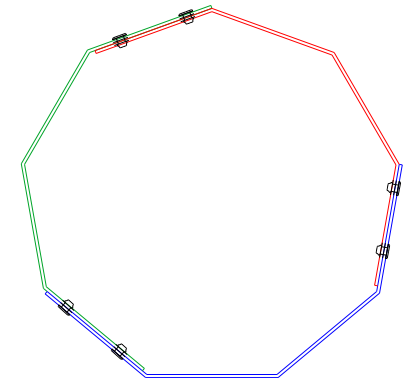
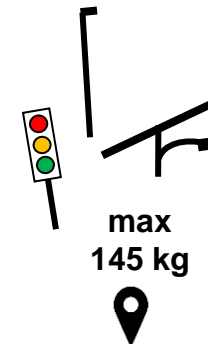
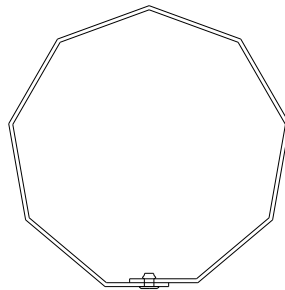
6- 18m

100HE/ High Energy absorbing

100-HE-E-S-NS-MD-1

70-HE-E-S-NS-MD-1

50-HE-E-S-NS-MD-1



CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

FIVE : HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

WHERE TO USE EN12767 APPROVED PRODUCTS

All road authorities decide themselves where to use passive safe poles

Countries set up guidelines, here some examples



Finland

on roads where speed is $\geq 60\text{km/h}$ and 1000 vehicles/day



Belgium

on roads where speed is $\geq 50\text{ km/h}$ without guardrails

...

WHERE TO USE EN12767 APPROVED PRODUCTS

To determine priorities, roads can be categorized: have passive safe products on the roads with the highest risks first

highest risk for injuries

urban roads

connecting roads

arterials

The risk for injuries is the highest on roads designed for fluent traffic:

Don't only check allowed speed limits, check the design of the road, lowering speed is often not enough to avoid accidents. The design of the road pattern, determines the driver's behaviour.



CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

FIVE : HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

How to select the right type of passive safe pole ?

Non Energy absorbing | 100NE

- » in case of no other road users
- » in case of stable / flat roadside
- » in case of no secondary risk
- » in case of a large clear zone, > 40-40m



High Energy absorbing | 100HE

- » in case of other road users
- » in case of unstable roadside, ditches
- » in case of secondary risk
- » in case of a limited clear zone
 - » < 40-40m

ZIP pole



CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

: HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

FIVE

BREAK AWAY DEVICE

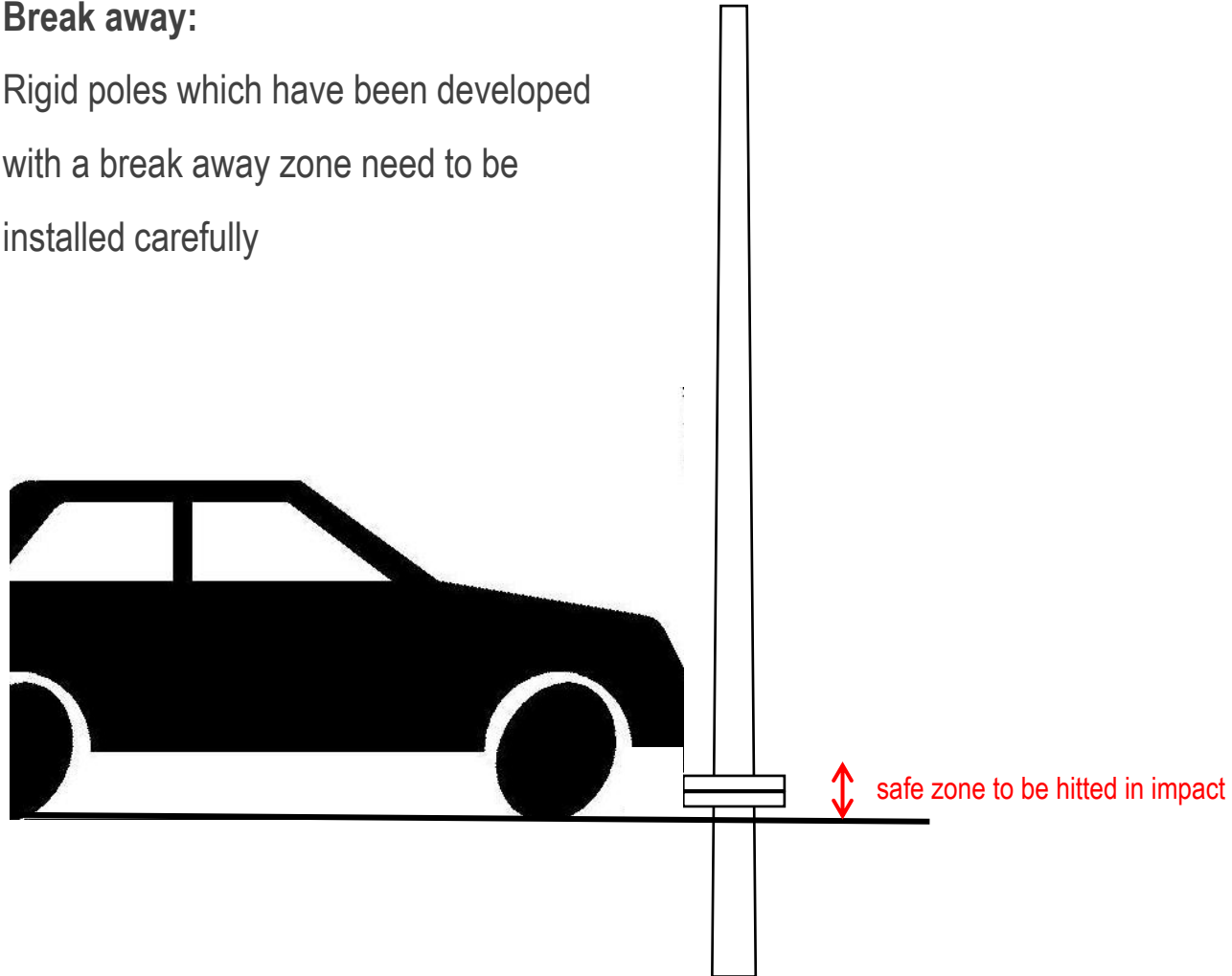
6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE – break away device

Break away:

Rigid poles which have been developed with a break away zone need to be installed carefully



The zone of impact was installed at the wrong height

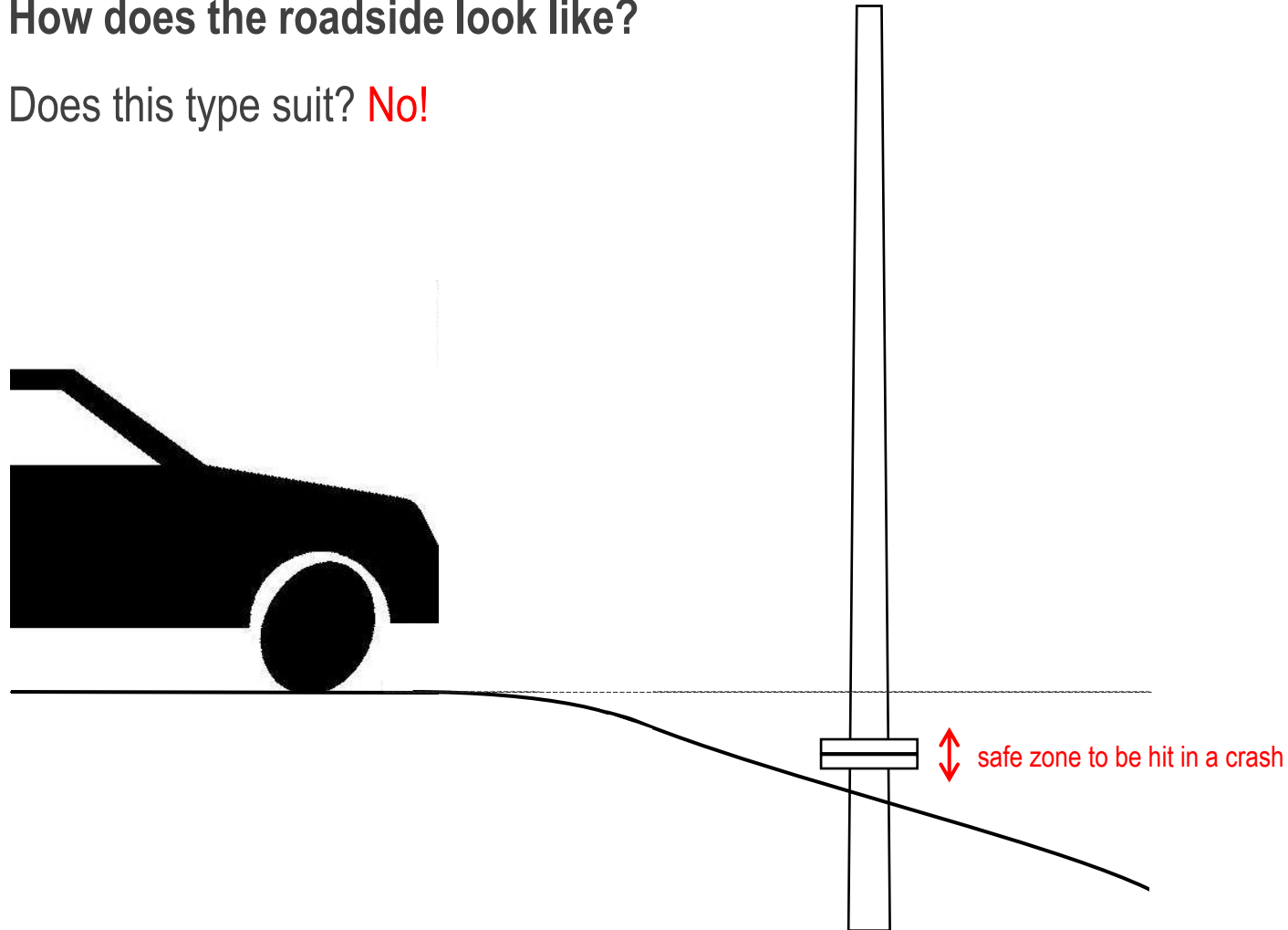


Because of no fixation into the ground, the pole didn't break but was released from the ground

HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE – 100NE

How does the roadside look like?

Does this type suit? **No!**

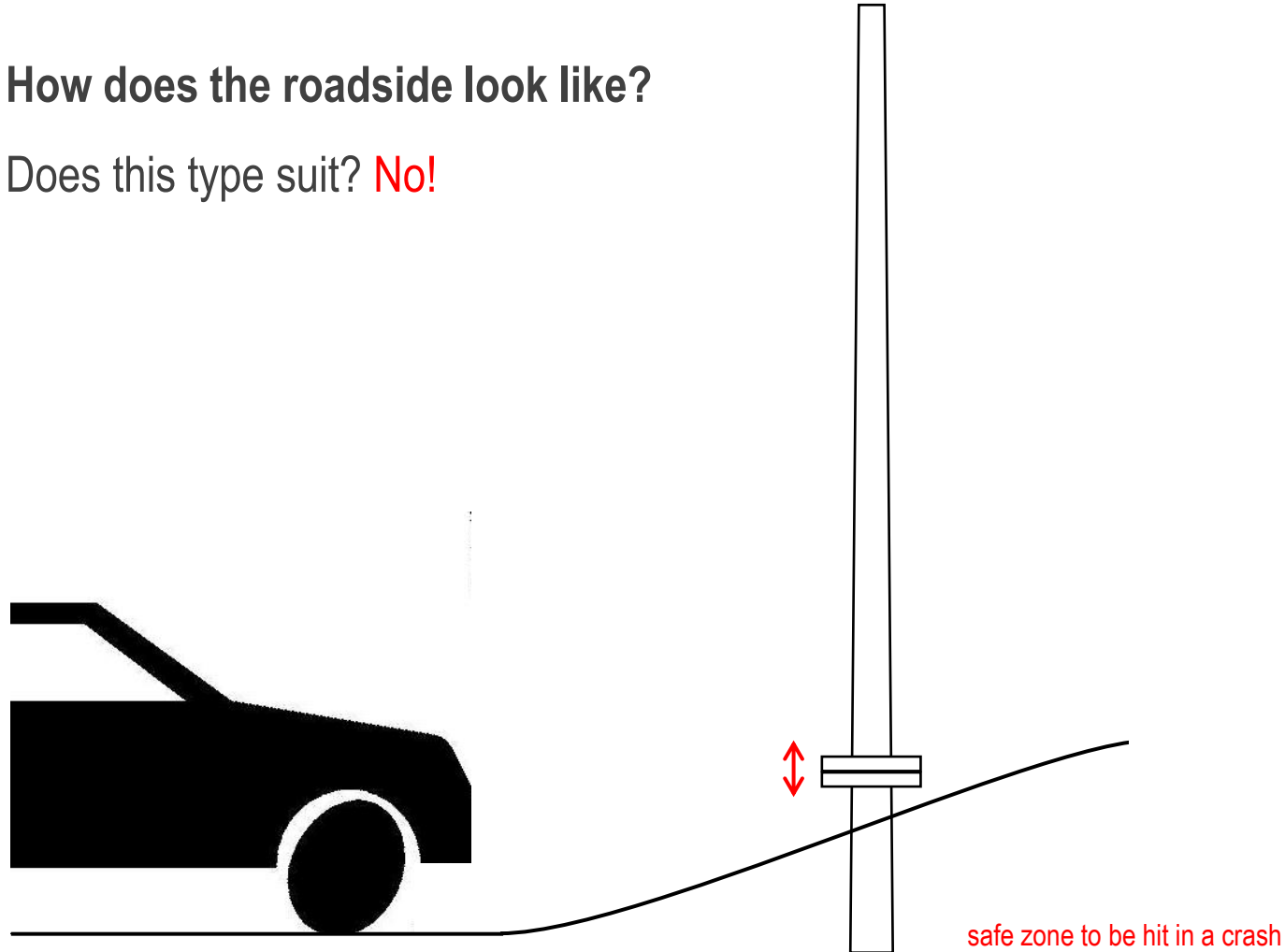


Product didn't function in the accident

HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE – break away device

How does the roadside look like?

Does this type suit? **No!**



Product didn't function in the accident

CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

: HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

FIVE

HIGH ENERGY ABSORBING - ZIPPOLE

6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

ZIPpole

How does the ZIPpole work?

- Bended plate(s) in elastic steel, riveted together

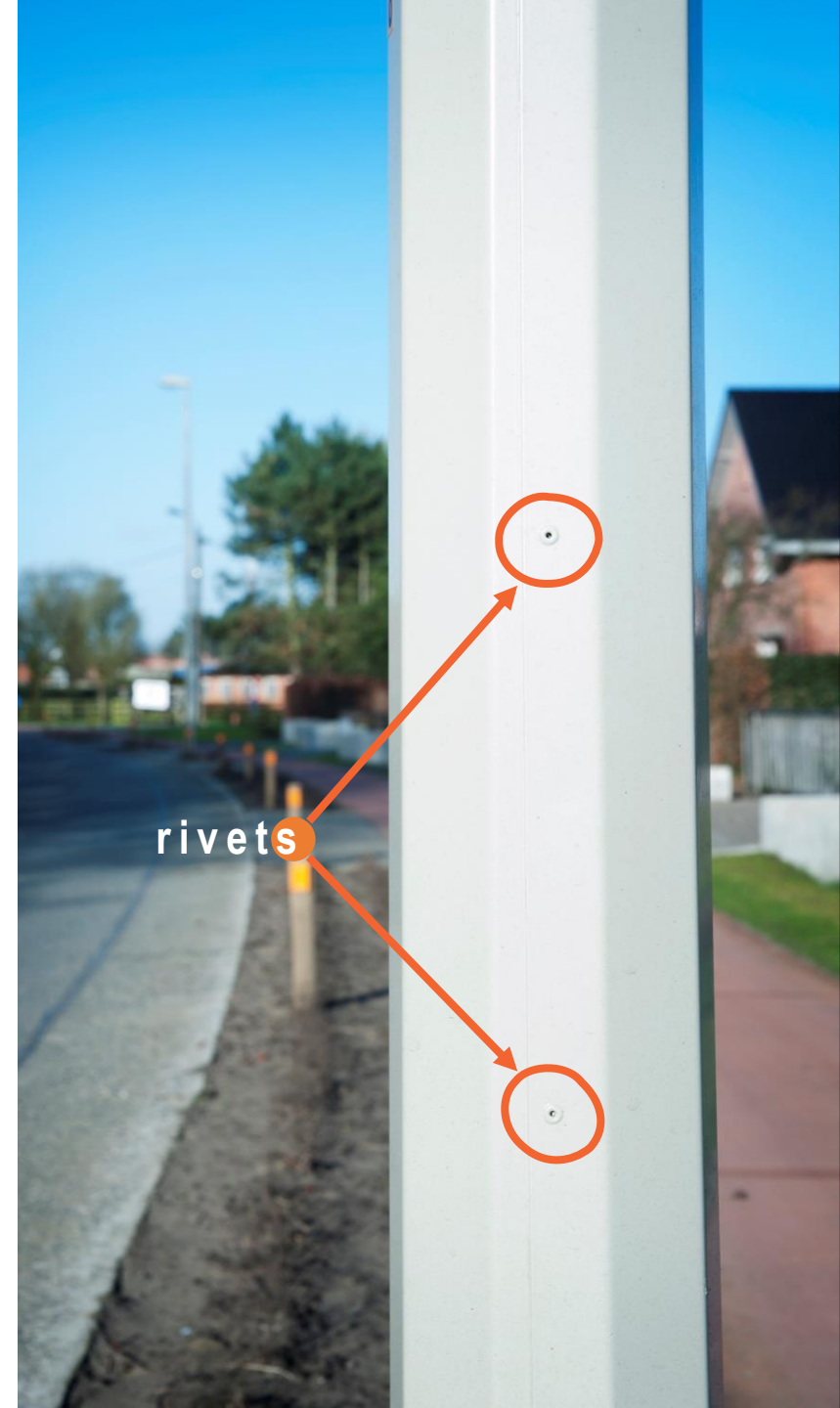
- » strong in vertical direction
- » weak in horizontal direction when hit in an impact

- The rivets collapse one by one like a ZIP

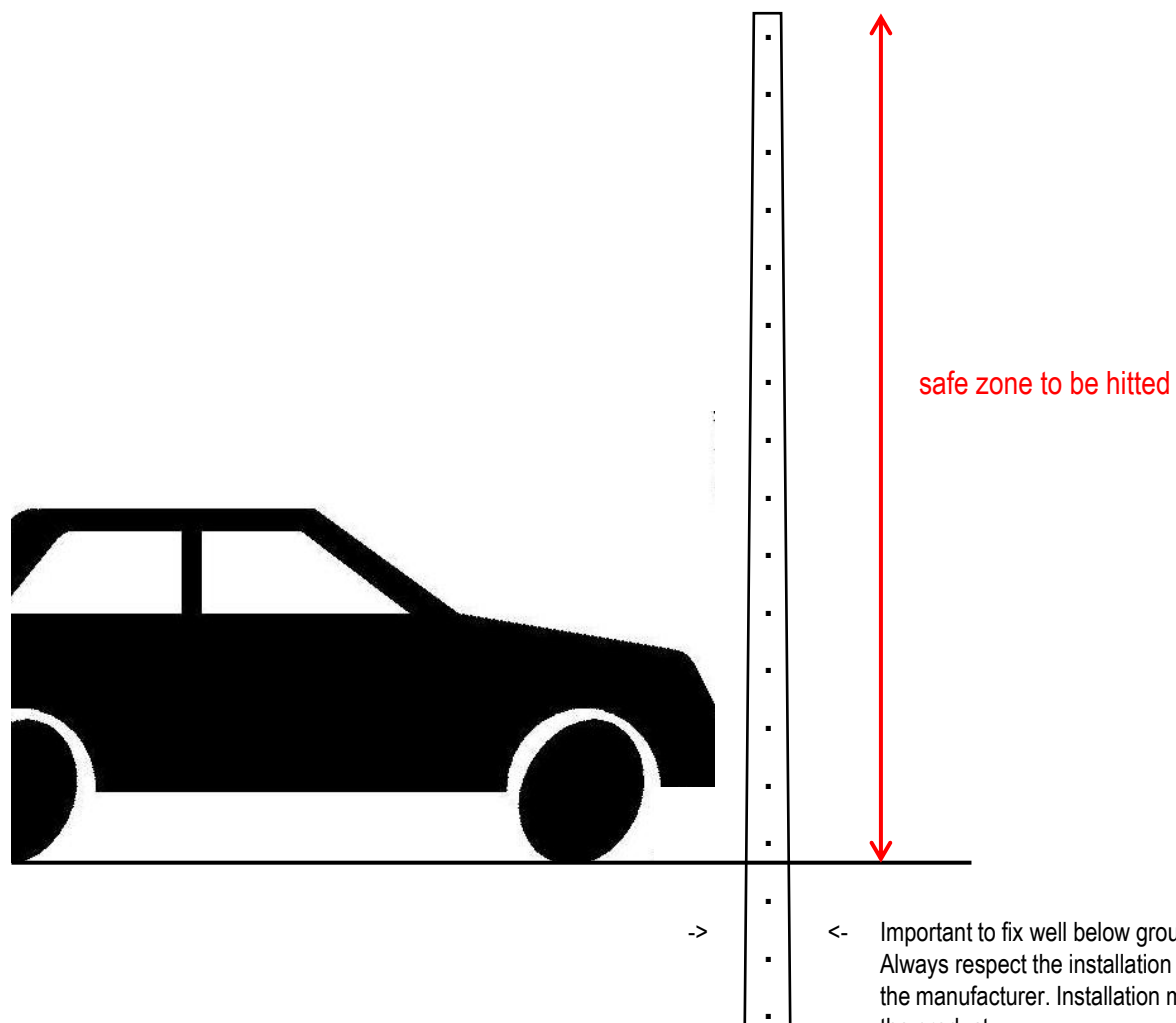
- The strong shape loses its strength and the plate bends

- The energy is absorbed by the steel resisting in bending

- The car is slowed down



ZIPpole



Sideways impact into the ZIPpole.

Accident into ZIPpole with a car coming from the other direction of the road



Installation of the ZIPpole

ZIPpole, EN40 as lighting pole

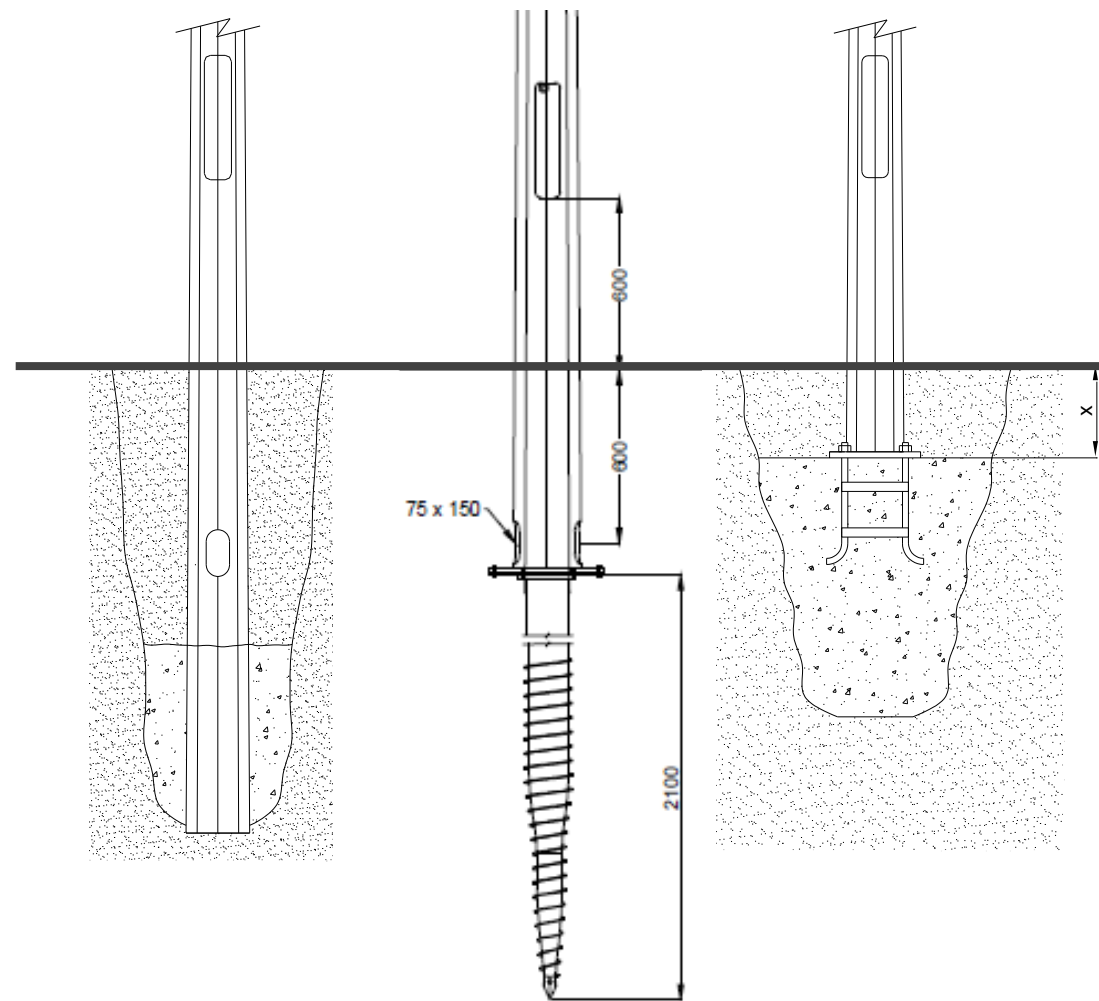
EN12767, 100HE-C

6m-12m

3 installation methods: buried, on screw, on footplate

Always ask for installation instructions

from the manufacturer !!



The ZIPpole is always safe!

INSTALLATION MAKES PART OF THE PRODUCT

Installation of the ZIPpole3XL

ZIPpole3XL, EN40 as lighting pole

EN12767, 100HE-E

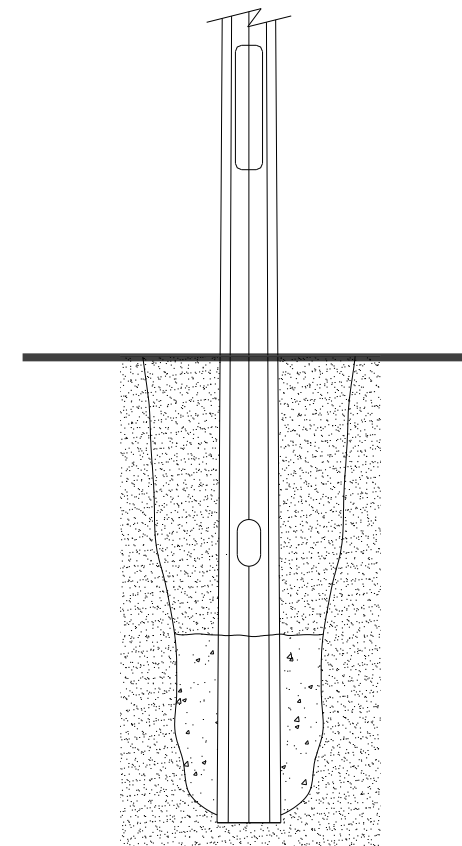
6m-18m

1 installation method: buried

Always ask for installation instructions

from the manufacturer !!

The ZIPpole3XL is always safe!



INSTALLATION MAKES PART OF THE PRODUCT

**Accidents into the ZIPpole
check
www.zippole.com/experiences**





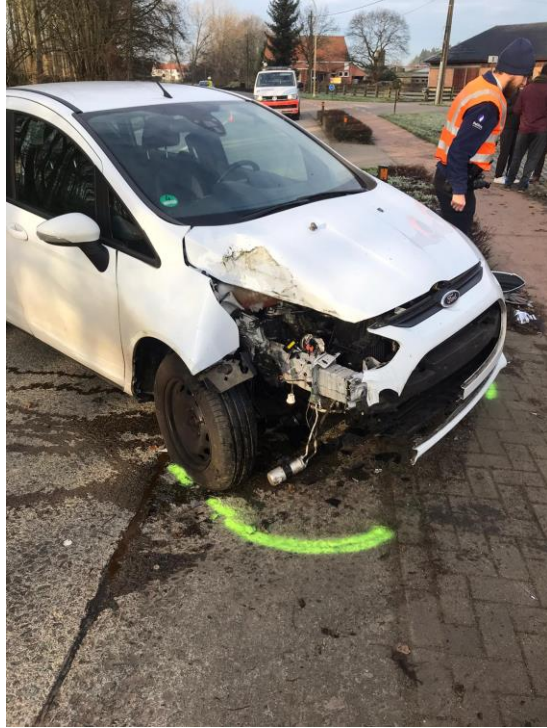


ZIPpole



ZIPpole





December 2019 : Dirk drove into a ZIPpole and thanked us on social media

<https://www.linkedin.com/feed/update/urn:li:activity:6623182296260329472/>

<https://www.facebook.com/zippolebelgium/videos/593321574569463/>

ZIPpole

CONTENT

1

ONE : WHY IS THERE NEED FOR 'FORGIVING' ROADSIDES

2

TWO : HOW TO DESIGN ROADSIDES?

3

THREE : EN12767, EUROPEAN STANDARD TO APPROVE PASSIVE SAFE VERTICAL ROAD INFRASTRUCTURE

4

FOUR : WHERE TO USE EN12767 APPROVED PRODUCTS?

5

FIVE : HOW TO SELECT THE RIGHT TYPE OF PASSIVE SAFE POLE?

6

SIX : HOW TO SELECT THE RIGHT PRODUCT?

HOW TO SELECT THE RIGHT PRODUCT

RISK OF INSTALLATION

The installation guidelines of the manufacturer should be followed to guarantee the right functioning of the product



SIZE OF THE SAFETY ZONE

If the product has a specific zone to be hit in a car crash, the installation should be done accordingly



MULTIDIRECTIONAL

If the product can be hit from different directions, the product should be safe in all directions



RISK FOR SECONDARY ACCIDENTS

If there are other obstacles, it is best to slow down the colliding vehicle.



HOW TO SELECT THE RIGHT PRODUCT

Advantages of the ZIPpole and the ZP3XL

ZIPpole

100HE from 6m till 12m

ZIPpole3XL

100HE from 6m till 18m

- + safe in all impact directions as being HE or High Energy absorbing according EN12767
- + safe on all heights of impact as being HE or High Energy absorbing according EN12767
- + 25 years warranty to protect against corrosion, coating according EN10346, Magnelis
- + strong to resist wind » bending moment capacity up to 20.000 Nm for ZIPpole and up to 40.000 Nm for ZIPpole3XL

ZIP
ZIPpole

by

SAFETY-PRODUCT

SAFETY-PRODUCT

LET'S STAY
IN TOUCH...

» carolien.willems@safety-product.eu

» www.zippole.com

» www.safety-product.eu



OFFICES:

Boudewijnlaan 5
2243 Pulle
Belgium



PRODUCTION:

Hoogbuul 18
2250 Olen
Belgium



CRASH SITE:

Hoogbuul 18
2250 Olen
Belgium